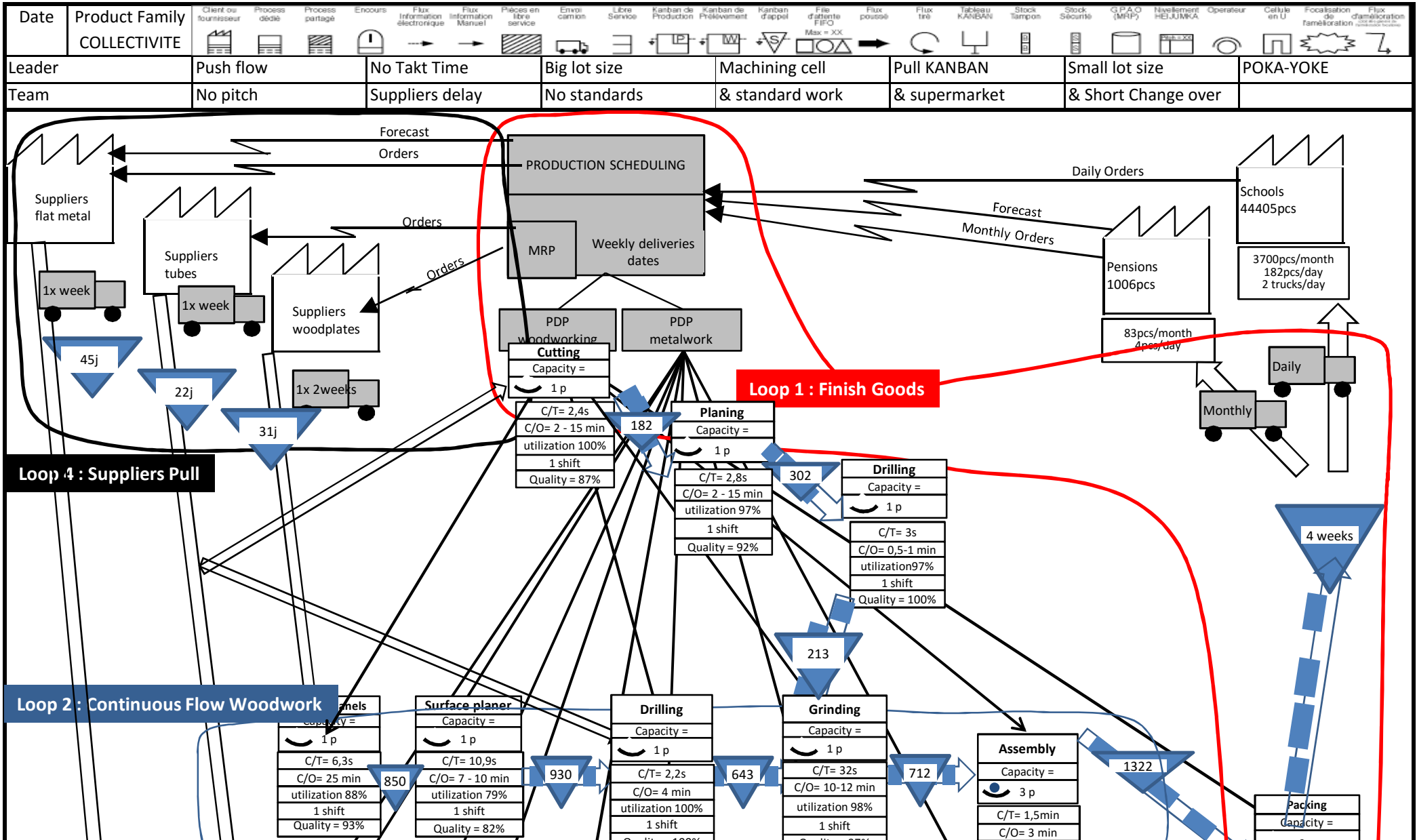
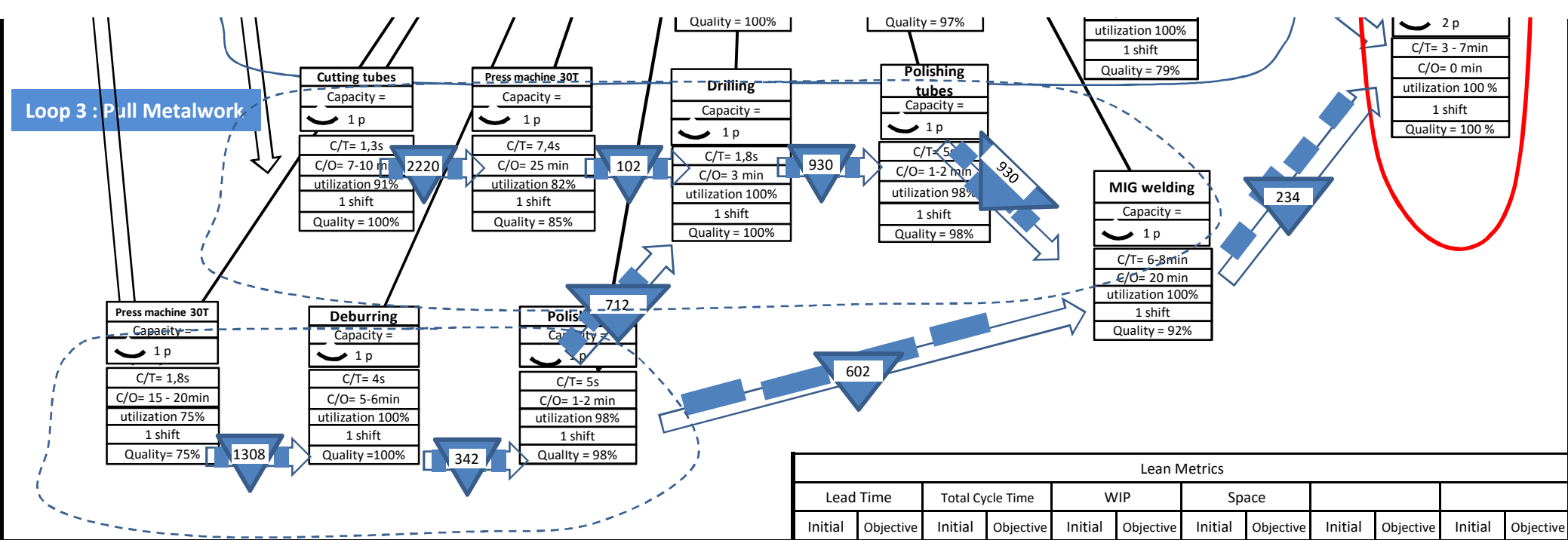


H. Rami Value Stream Mapping for Collectivité Product Line





Lean Metrics											
Lead Time		Total Cycle Time		WIP		Space					
Initial	Objective	Initial	Objective	Initial	Objective	Initial	Objective	Initial	Objective	Initial	Objective
6 weeks	1 week	11,9 to 17,9 min	11 to 13 min	approx 3 weeks	maximum 7 days	2000 m ²	1600 m ²				

pcs = pièce
 C/T = Cycle Time
 C/O = Change Over Time

For more information please contact:

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