

## Rated Capacity

Time		Waste	Return	Improvement Methods
Available			Reliability	Demand Driven MRP
		Expediting		
			Availability	Lean, SMED, TPM
		Breakdown, Change-over, Raw material Stockout		
			Performance	Technical trainings, 5 S, Problem Solving
		Micro-stops, Gaps in performance		
			Quality	Total Quality
		Defective Products		
<b>Rated Capacity</b>				